

# CERTIFICATE

## OF CONFORMITY OF THE FACTORY PRODUCTION CONTROL No 2330-CPR-FIN72

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product:

### Welded structural steel components and kits

Manufacturing and design of structural components and kits of steel  
in **EXC1, EXC2**  
according to requirements in EN 1090-2:2009+A1:2011.  
Declaration of component properties: ZA.3.3 (Method 2), ZA.3.4 (Method 3a).

produced by:

**SARET OY**

**SARETINTIE 3; 50670 OTAVA; Finland**

in the manufacturing plant:

**SARET OY**

**SARETINTIE 3; 50670 OTAVA; Finland**

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard:

**EN 1090-1:2009+A1:2011**

under system 2+ are applied and that

**the factory production control**  
**fulfils all the prescribed requirements set out above**

This certificate was first issued on **05.09.2014** and will remain valid as long as the test methods and/or factory production control requirements included in the harmonised standard, used to assess the performance of the declared characteristics, do not change, and the product, and the manufacturing conditions in the plant are not modified significantly.

Note: The scope of validity is listed in annex which is an inseparable part of this certificate



Wrocław, 05.09.2014

mgr inż Krzysztof Fendor

annex to  
certificate of conformity of the factory product control  
no 2330-CPR-FIN72

Scope of the FPC: manufacturing and design of steel structures

Kind of products: Welded structural steel components and kits  
of classes EXC1, EXC2

Procedure of conformity  
assessment and CE  
marking: ZA.3.3 (Method 2), ZA.3.4 (Method 3a)

Welding technologies:

111 Manual metal arc welding (metal arc welding with covered electrode)  
135 MAG welding with solid wire electrode

Material: Acc. to CEN ISO/TR 15608 –material group1( $\leq$  S355)

Responsible Welding  
Coordinator: Petri Kosunen (IWE)

Authorized deputy: Mika Häkkinen

Confirmation: All the procedures and qualifications for performing the welding works  
meet the requirements of the EN 1090-2/A1:2011 standard for the  
above materials and welding technologies.

Validity conditions:

- The certificate shall only promote its holder, the product and production places mentioned therein.
- The transmission of this certificate to third parties is inadmissible.
- The certificate shall only be reproduced complete including the annex.
- Changes of the technology of production, devices, welding technologies and responsible persons against to data contained in the certificate have to be announced to the DEKRA Certification Sp. z o.o.. This fact may cause the certificate continuation dependent on an additional conformity evaluation.
- The certificate holder commits to keep records of all relevant complaints concerning the conformity of the products with requirements of regulations and standards and make those records available to the DEKRA certification Sp. z o.o.

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**DEKRA Certification Sp. z o.o.**  
**Wrocław, data 05.09.2014**



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